



**VOLYA LLC**

# **SMALL WINDOW**

**for the greenhouse «Dachnaya-Tryoshka»  
design 2017**
























**Technical certificate**

**p.2-3**

**Assembly manual**

**p.4-11**

Table 1					Detailed parts list	
marking		name	length, mm	quantity, pcs		
1-st package /frame parts/						
1		Horizontal	916	2		
2		Arc	464	3		
3		Diagonal	590	2		
		Hook	398	1		
		Vertical cleat	505	2		
		Horizontal cleat	978	2		
		Opening seal	951	2		
			575	2		
2-nd package /fasteners/						
		Lockibg tube		1		
		Bracket		1		
		Washer		17		
		Screw M4x8		29		
		Screw M4x10		22		
		Screw M4x35		16		
		Screw M4x50		1		
		Screw M5x45		2		
		Nut M4		77		
		Lock nut M5		2		
		Top hingle		2		
		Botton hingle		2		
		Chain	733	1		
		Scotch tape		1		

## Description



**Perform assembling and operation of the small window in strict accordance with the manual and operating rules stated in the technical certificate. Please keep this technical certificate for further reference.**

The small window is designed to ventilate greenhouses. It is installed only in the greenhouse «Dachnaya-Tryoshka». The frame of the small window is made of galvanized steel and is to be assembled with screws and nuts. The covering of the small window is provided by polycarbonate, remaining from the greenhouse covering. The small window kit includes all the necessary fastening elements.

### Warranty liabilities

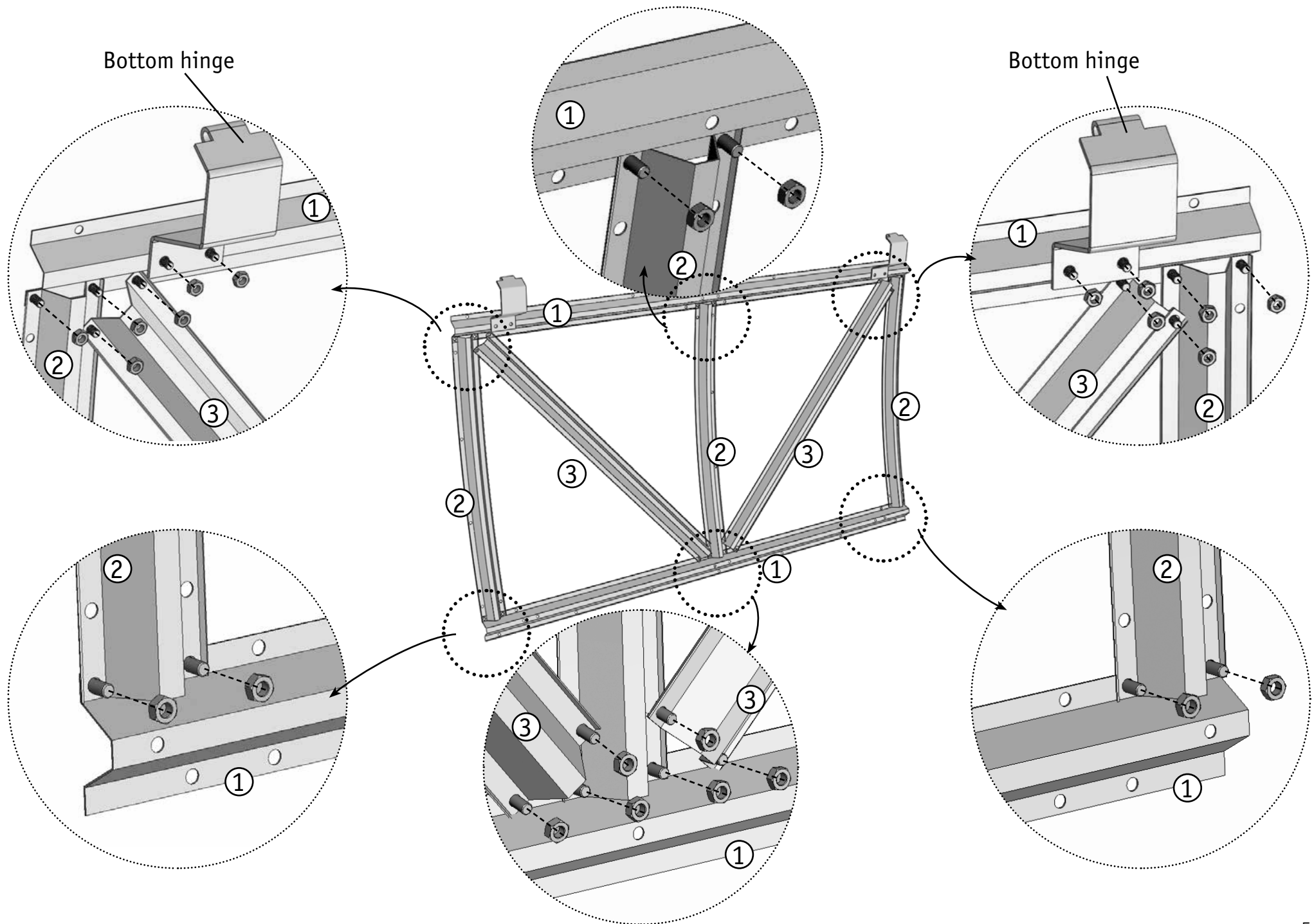
1. The manufacturer bears responsibility for the complete setup.
2. The manufacturer bears responsibility for the small window assemblability in accordance with the manual.
3. Claim presentation period is 12 months from the date of purchase.

### Warranty conditions

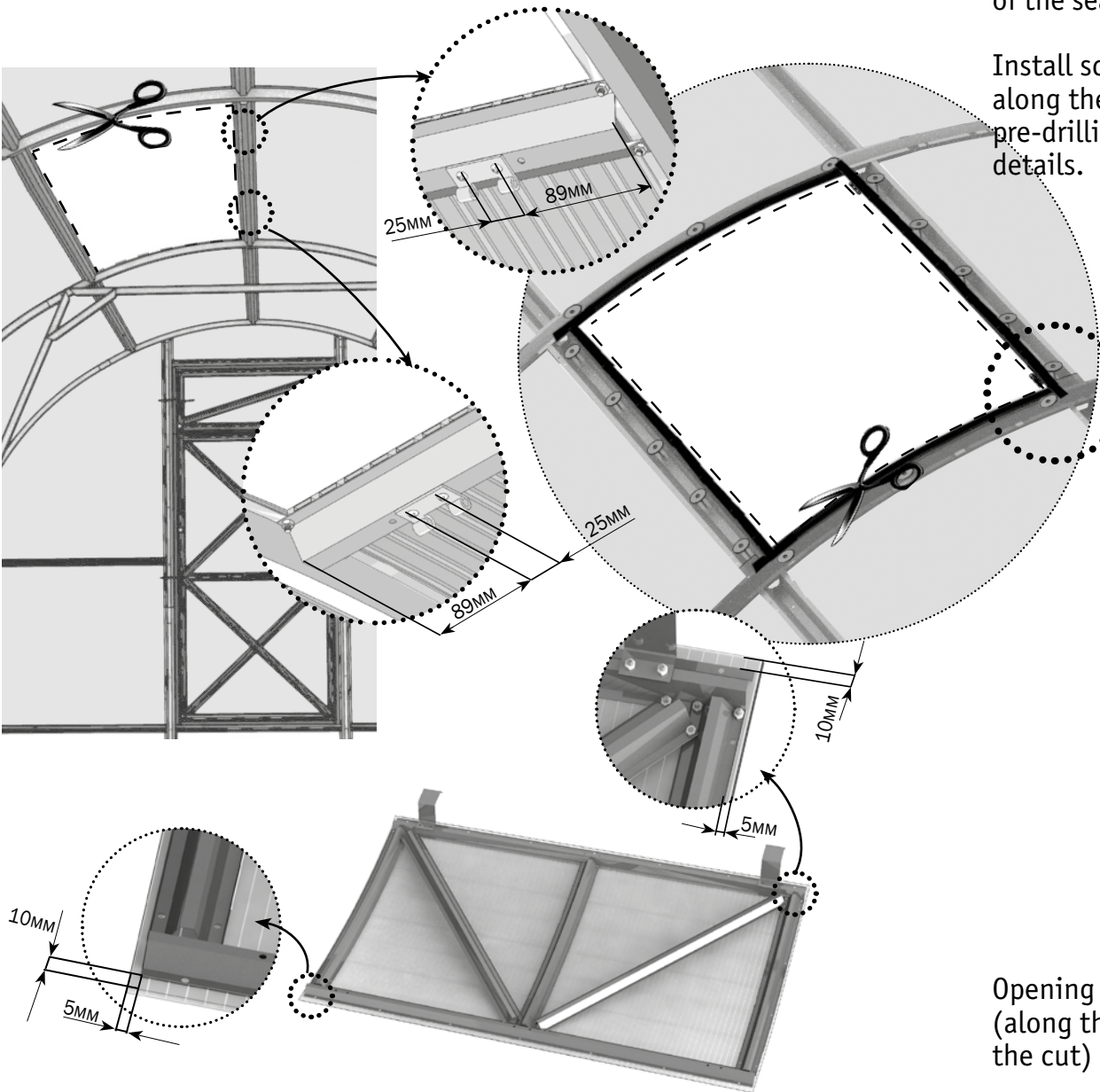
- Warranty liabilities do not apply to cases of:
1. the small window installation with violation of requirements of the manual.
  2. violation of the rules of operation.
  3. floods, hurricanes and other natural disasters.

Date of manufacture:

Manufacturer: VOLYA LLC  
 per. Severny, 8, Dubna, Moscow region, 141983, Russia.  
 The manufacturer bears responsibility for quality of products in accordance with RF CC.  
 The manufacturer reserves the right for the small window engineering design changes.



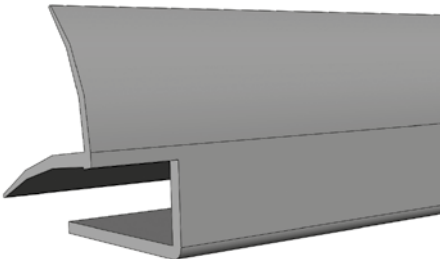
In the top runner drill holes 4 on the presented dimensions and install top hinges. Cut polycarbonate on the inner contour of the frame opening.



Put a cut piece of polycarbonate on window and cut along the contour of the small window frame, keeping indentations.

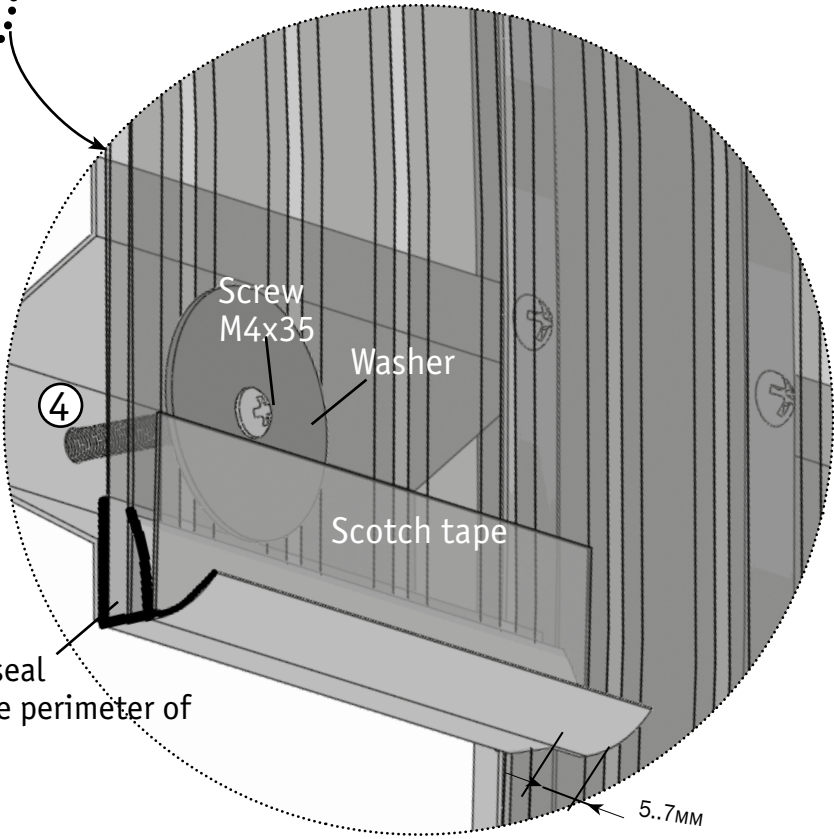
Place the seal on the contour of the cut, putting it on a cut of polycarbonate. The edges of the top seal need to be released outside the cut-out contour to drain the rain water. To do this, cut off the part of the seal from both ends

Install screws with washers along the perimeter of the cut, pre-drilling holes in the opening details.

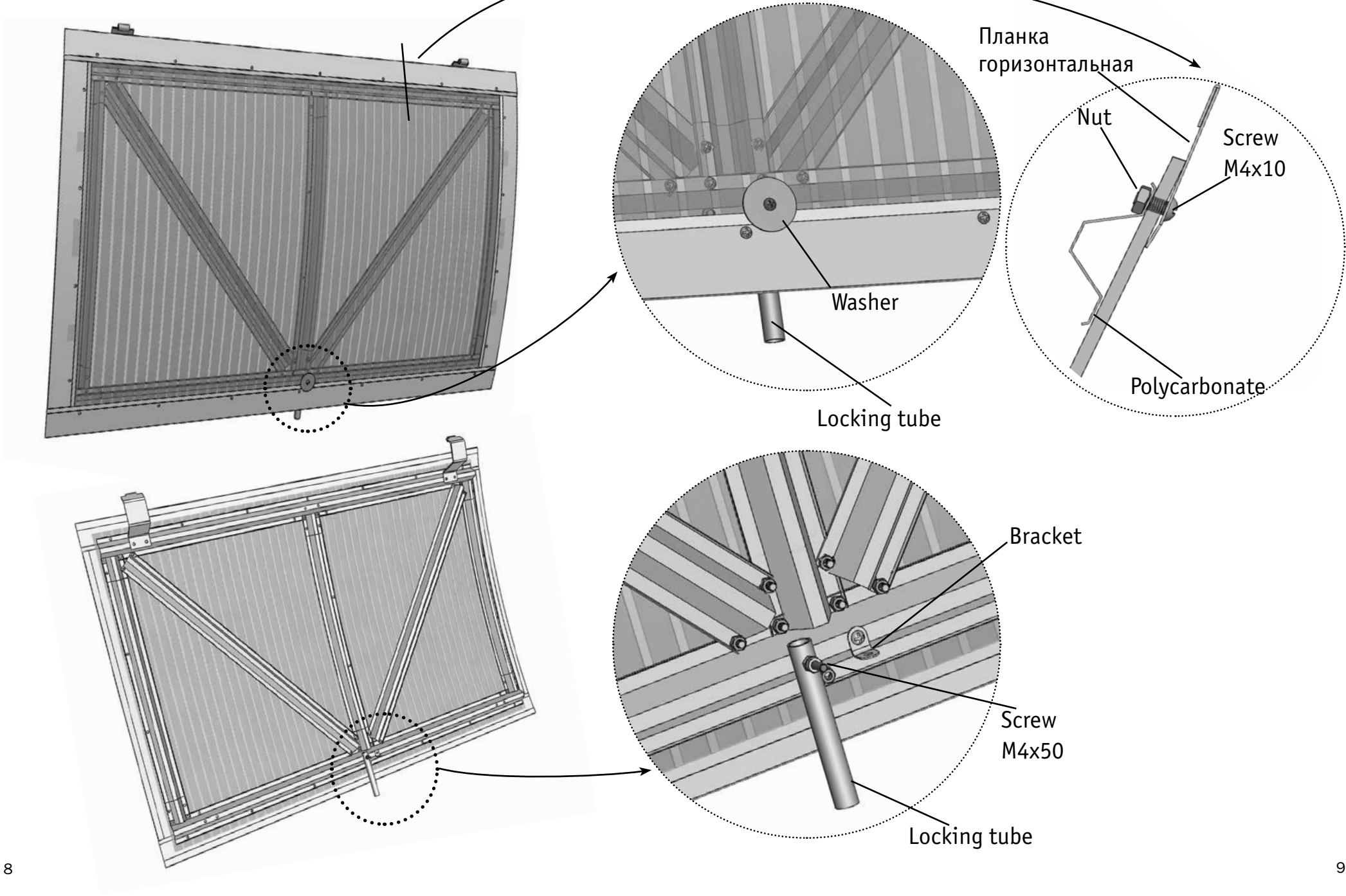


On top of the seal edges, adjoining to the polycarbonate outside, stick the Scotch tape.

Opening seal (along the perimeter of the cut)



Install the vertical and horizontal cleats on the polycarbonate of the small window.



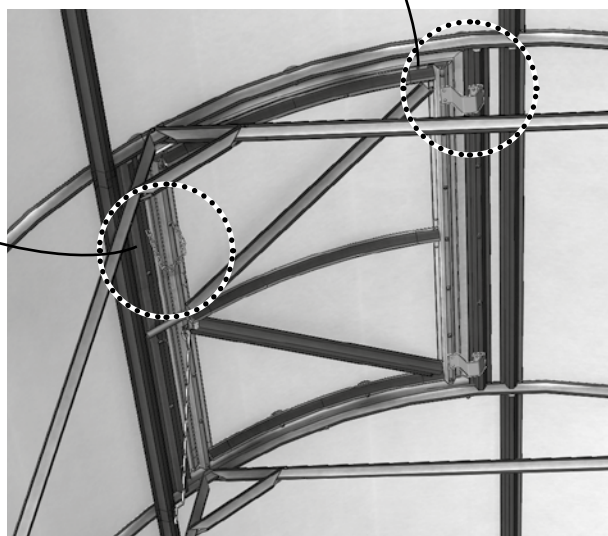
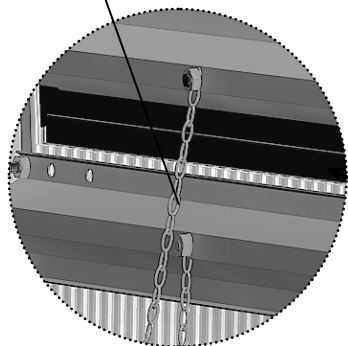


Lock nut M5

Top hinge

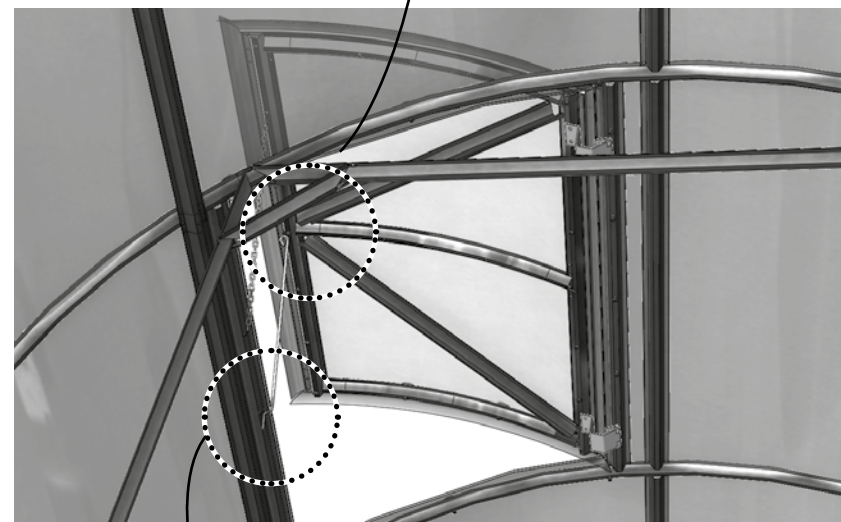
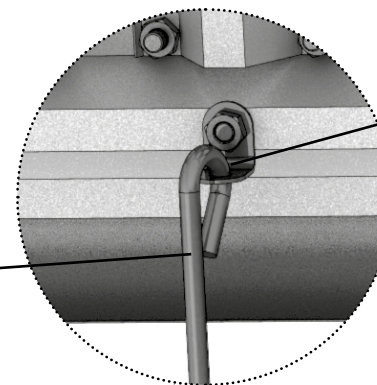
Screw M5x45

The chain is fastened on screws and keeps the small window at gusts of wind.



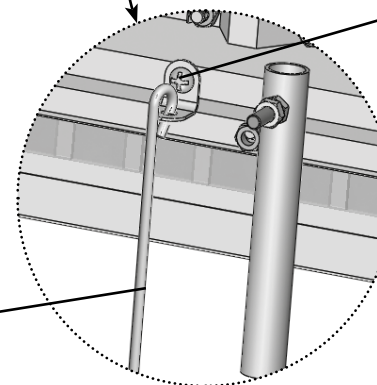
Bracket

Hook



Bracket

Hook





**VOLYA LLC**

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